

ABSTRACT

A battery pack (10) includes: a battery (1); a circuit substrate (5) having a charge/discharge safety circuit and
5 arranged on one end face (3) of the battery; and an end case (6)
in which an external connection terminal (7) is set. In this
battery pack, the circuit substrate (5) is arranged inside the
end case (6), and the end case (6) is secured to the battery by
screws (12) with a screw head (12a) extending through and
10 engaging with the end case (6) at both ends and tips of the screw
(12) being engaged into the end face (3) at both ends of the
battery (1). This achieves a compact battery pack with a reduced
connection resistance, while achieving both high reliability and
productivity.